# INDUSTRIAL USE OF LARGE RESEARCH FACILITIES THROUGH ACADEMIC





# SANDVIK MATERIALS TECHNOLOGY



Urea plant



Tubes for umbilicals



# SANDVIK MINING AND ROCK TECHNOLOGY



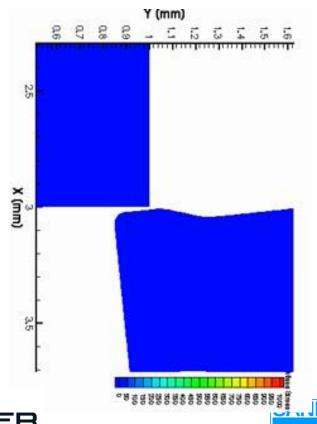




# SANDVIK MACHINING SOLUTIONS

**High forces and temperatures** 



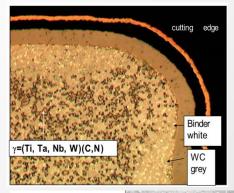


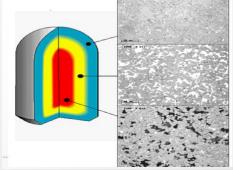


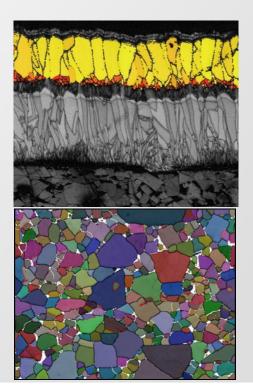
# **CEMENTED CARBIDE TOOLS**













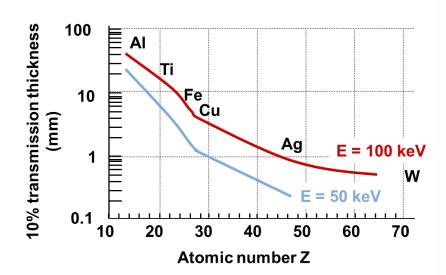


Table 1. Comparison of Neutron and X-Ray Scattering and Absorption Characteristics (X-ray f and  $\mu$  values calculated for  $CuK_{\alpha}$  at  $sin\theta/\lambda$  = 0.5)

COMPARISON OF NEUTRON AND X-RAY SCATTERING AND ABSORPTION CHARACTERISTICS						
NEUTRONS			x-	X - RAYS		
ь	μ	†50%	f	μ	† 50 %	
(10 <sup>-12</sup> cm)	( c m <sup>-1</sup> )	(cm)	(10 <sup>-12</sup> cm)	(cm <sup>-1</sup> )	(cm)	
0.66	0.62	1.11	1.69	9.6	0.72 x 10 <sup>-1</sup>	
0.35	0.10	7.05	5.69	131	0.53 x 10 <sup>-2</sup>	
- 0.34	0.45	1.55	9.12	938	0.74 x 10 <sup>-3</sup>	
-0.05	0.56	1.25	9.63	1356	0.51 x 10 <sup>-3</sup>	
0.35	0.47	1.47	10.1	1814	0.38 x 10 <sup>-3</sup>	
0.96	1.12	0.62	11.5	2424	0.29 x 10 <sup>-3</sup>	
0.25	2.40	0.29	12.2	2980	0.23 x 10 -3	
1.03	1,86	0.37	12.9	407	0.17 x 10 <sup>-2</sup>	
0.69	0.48	1.44	21.6	1618	0.43×10 <sup>-3</sup>	
0.47	1.05	0.66	42.3	3311	0.21x10 <sup>-3</sup>	
	NE (10 <sup>-12</sup> cm) 0.66 0.35 -0.34 -0.05 0.35 0.96 0.25 1.03	NEUTRON b μ (10 <sup>-12</sup> cm) (cm <sup>-1</sup> ) 0.66 0.62 0.35 0.10 -0.34 0.45 -0.05 0.56 0.35 0.47 0.96 1.12 0.25 2.40 1.03 1.86 0.69 0.48	TERING AND ABSORPTIONS           b         μ         † 50%           (10 <sup>-12</sup> cm)         (cm <sup>-1</sup> )         (cm)           0.66         0.62         1.11           0.35         0.10         7.05           -0.34         0.45         1.55           -0.05         0.56         1.25           0.35         0.47         1.47           0.96         1.12         0.62           0.25         2.40         0.29           1.03         1.86         0.37           0.69         0.48         1.44	TERING AND ABSORPTION CHARACTERING           NEUTRONS         X -           b         μ         † 50%         f           (10 <sup>-12</sup> cm)         (cm <sup>-1</sup> )         (cm)         (10 <sup>-12</sup> cm)           0.66         0.62         1.11         1.69           0.35         0.10         7.05         5.69           -0.34         0.45         1.55         9.12           -0.05         0.56         1.25         9.63           0.35         0.47         1.47         10.1           0.96         1.12         0.62         11.5           0.25         2.40         0.29         12.2           1.03         1.86         0.37         12.9           0.69         0.48         1.44         21.6	TERING AND ABSORPTION CHARACTERIS           NEUTRONS         X - RAYS           b         μ         † 50%         f         μ           (10 <sup>-12</sup> cm)         (cm <sup>-1</sup> )         (cm)         (10 <sup>-12</sup> cm)         (cm <sup>-1</sup> )           0.66         0.62         1.11         1.69         9.6           0.35         0.10         7.05         5.69         131           -0.34         0.45         1.55         9.12         938           -0.05         0.56         1.25         9.63         1356           0.35         0.47         1.47         10.1         1814           0.96         1.12         0.62         11.5         2424           0.25         2.40         0.29         12.2         2980           1.03         1.86         0.37         12.9         407           0.69         0.48         1.44         21.6         1618	

## SANDVIK AT ESRF



THESIS

# High temperature deformation mechanisms of cemented carbides and cermets

Buss, Katharina Advisor: Benoit, Willy Lausanne: EPFL, 2004

The motivation of this work derives from the need of the cutting tool industry to improve its products in order to support harder and harder working conditions, namely increasing cutting speeds and working on stronger modern materials. The lifetime of the tools is limited by plastic deformation that occurs at the cutting edge under working conditions, which involve high temperatures and stresses. The high temperature deformation of the materials that are used for the production of cutting tools is studied. Two base materials are chosen, a WC-Co cemented carbide and a TiWCN-Co cermet, with the same amount and composition of the cobalt binder. The experimental strategy combines macroscopic deformation tests by three-point bending with microscopical observation and mechanical spectroscopy. We also analyze residual stresses and crystal structure as a function of temperature by neutron and X-ray

diffraction. By three-point bending, the transition temperature at which,







# SANDVIK AT PETRA III



### Journal of Alloys and Compounds

Available online 30 August 2016

In Press, Accepted Manuscript - Note to users



Effects of decomposition route and microstructure on h-AIN formation rate in TiCrAIN alloys

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Y.H. Chen<sup>a, ≜</sup> , <sup>™</sup> , L. Rogström<sup>a</sup>, D. Ostach<sup>b</sup>, N. Ghafoor<sup>a</sup>, M.P. Johansson-Jõesaar<sup>a, c</sup>, N. Schell<sup>b</sup>, J. Birch<sup>d</sup>, M. Odén<sup>a</sup>

■ Show more
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- In-situ x-ray scattering measurements during annealing above 1000 °C.
- Activation energy of h-AIN formation in TiCrAIN determined.
- Decomposition route and microstructures influence the activation energy.





# SANDVIK AT BESSY



#### International Journal of Refractory Metals and Hard Materials



Volume 56, April 2016, Pages 27-34

In-situ high temperature stress analysis of Ti(C,N) coatings on functionally graded cemented carbides by energy dispersive synchrotron X-ray diffraction

José García<sup>a, A.</sup> Maroldo Pinto<sup>b</sup>, Esteban Ramos-Moore<sup>c</sup>, Carlos Espinoza<sup>c</sup>, Jonas Östby<sup>a</sup>, Rodrigo Coelhod, 1

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Nondestructive separation of residual stress and composition gradients in thin films by angle- and energy-dispersive X-ray diffraction. II. Experimental validation

Manuela Klaus, a\* Christoph Genzel and José García

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# SANDVIK - LOS ALAMOS (NEUTRONS)



# International Journal of Refractory Metals and Hard Materials



Volume 27, Issue 2, March 2009, Pages 282-287

International Conference on the Science of Hard Materials - 9



# Measurement of residual thermal stress in WC–Co by neutron diffraction

D. Maria, A. M., B. Clausen, M.A.M. Bourke, K. Bussa

- <sup>a</sup> Ecole Polytechnique Fédérale de Lausanne (EPFL), Institut de Physique de la Matière Complexe, CH-1015 Lausanne, Switzerland
- <sup>b</sup> Los Alamos National Laboratory, New Mexico 87545, USA





# SANDVIK AT ILL (NEUTRONS) ILL - INSTITUT LAUE LANGEVIN, GRENOBLE



### Neutron and X-ray diffraction study of (Cr, Co) 7C3

B Kaplan, JM Joubert, M Selleby, S Norgren... - 2015 - diva-portal.org

In view of the extensive use of Cr as a grain growth inhibitor in WC-Co cemented carbides this thesis comprises a combined experimental and ab initio study of a number of critical

issues pertaining to phase equilibria of the subsystems to the W-Co-Cr-C system.







# COMMONALITIES IN EXPERIMENTAL SETUPS

In situ Few samples

Mechanical loads

**Publications** 

High temperature

Diffraction



# DRIVING FORCES FOR SANDVIK

### FUNDAMENTAL RESEARCH

- Often done in collaboration with universities
- Application inspired
- Good fit for largefacility use

# APPLIED RESEARCH

- Long history in materials science
- Some collaboration with universities
- Application directed

### DEVELOPMENT

- Testing driven
- Needs input from research to be effective



## A COMMON THREAD

Sandvik R&D



University



Research group at Synchrotron/neutron facility

Difficult problem (funding)

Expertise in field & measurement tech. Good access & support



