

# SOLEIL Automated Systems

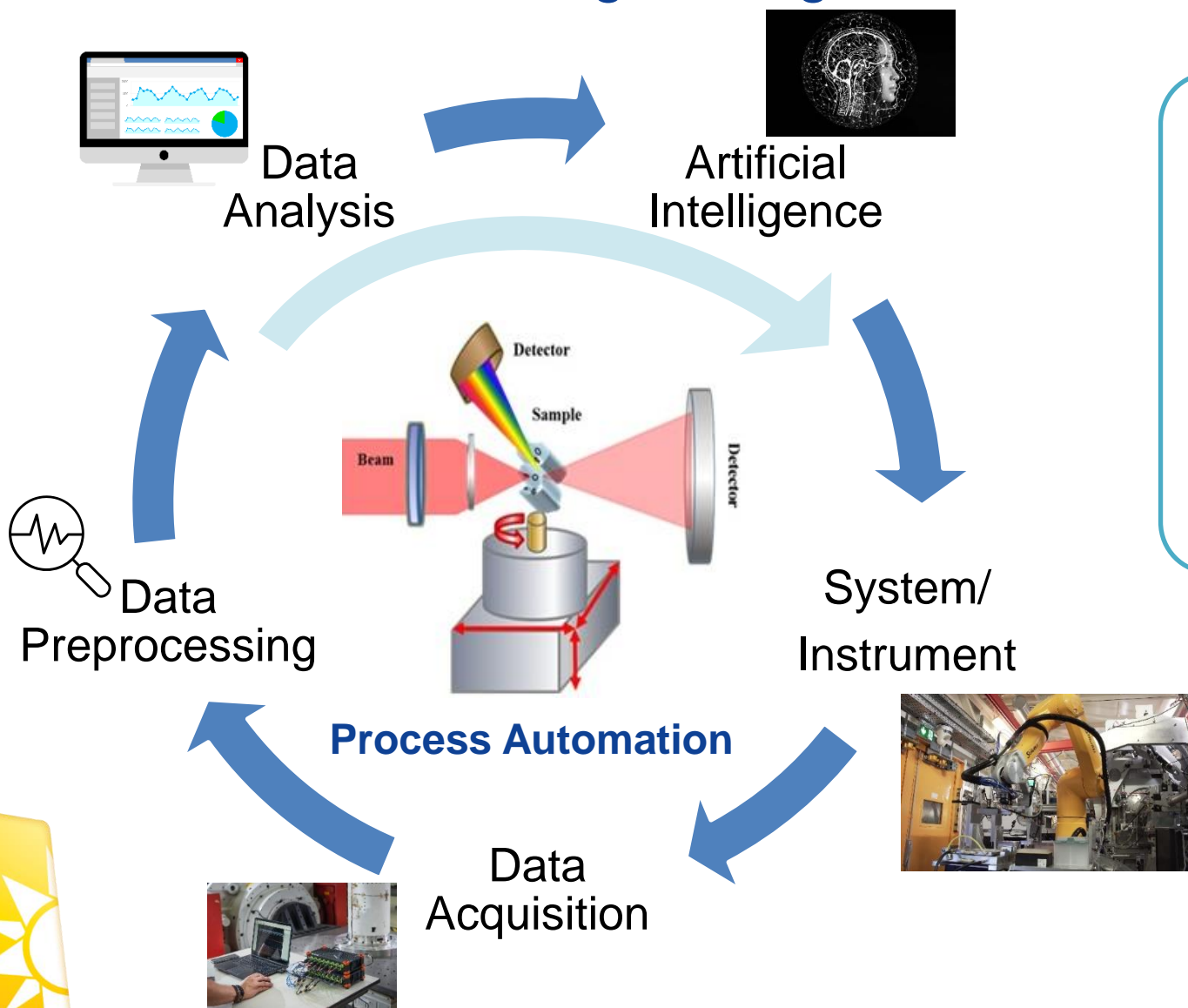
- Introduction
  - SOLEIL Automation
  - Standardization
  - Software Integration for Process/System Automation
- Robotic and Mechatronics Systems Automation
  - 6 Axis Robots at SOLEIL
  - CRISTAL Beamline Automation
  - NANOSCOPIUM Beamline Automation
  - SWING Beamline Automation
  - MARS Beamline Automation
  - LUCIA Continuous Energy Scan
- Perspectives



# INTRODUCTION

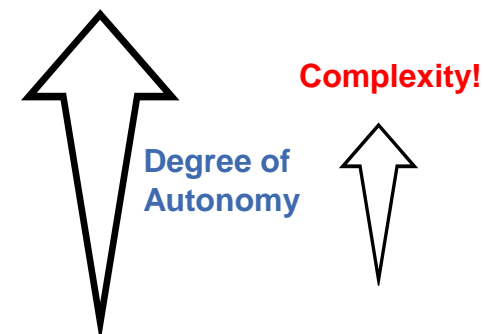


## Towards a higher degree of automation of instruments/processes



### Benefits of Automation

- Simplify the experimental procedures
- Improve sample throughput
- Reduce workload
- Accurately gather suitable experimental data
- Optimize the beam time





With a large variety of experimental techniques, sample environments and with increasing demands on operational performance, the **process/system automation** become more complex and pose significant hardware and software integration challenges.

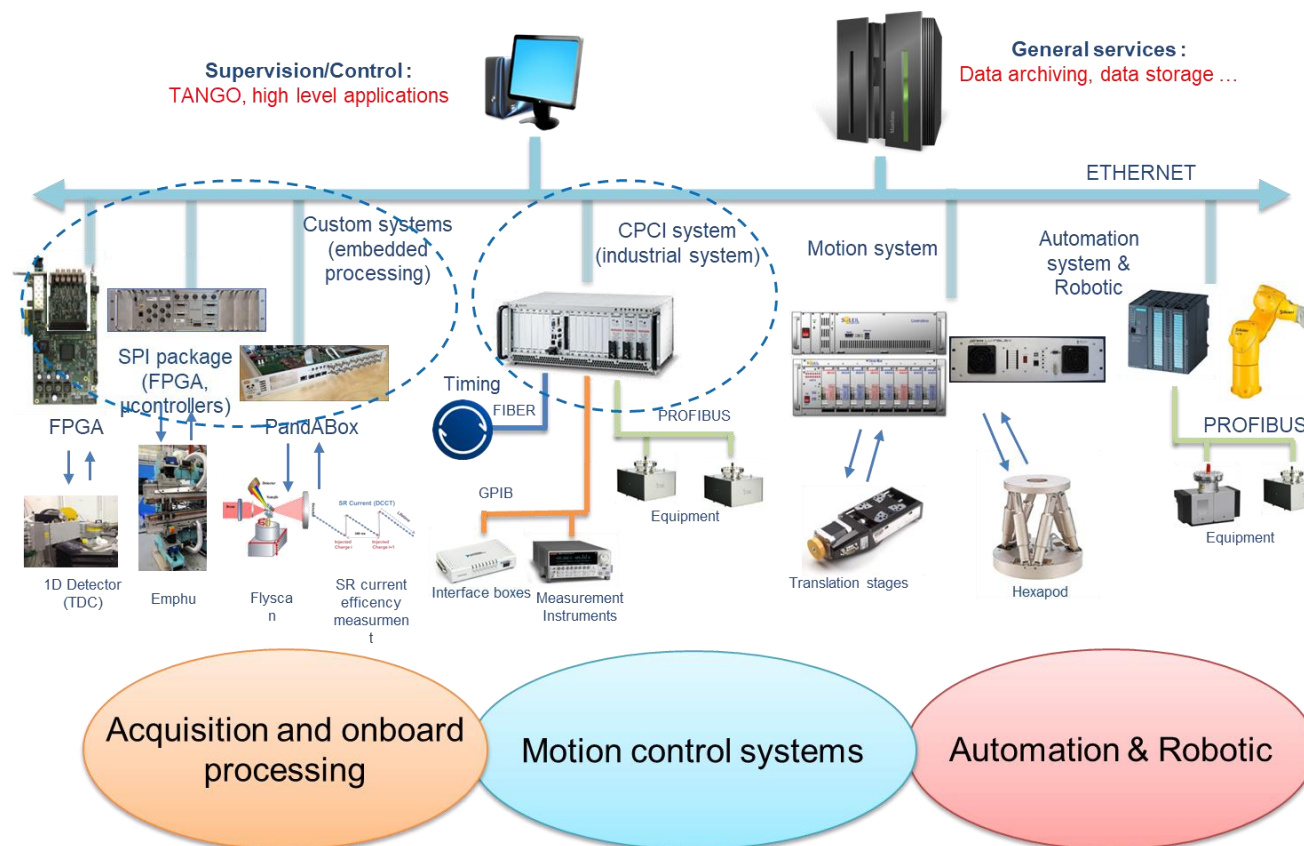


The standardization of hardware and software then allows us to:

- ✓ Have proficiency in integration
- ✓ Have better operational management
- ✓ Have the possibility of evolving applications
- ✓ Improve support and maintenance

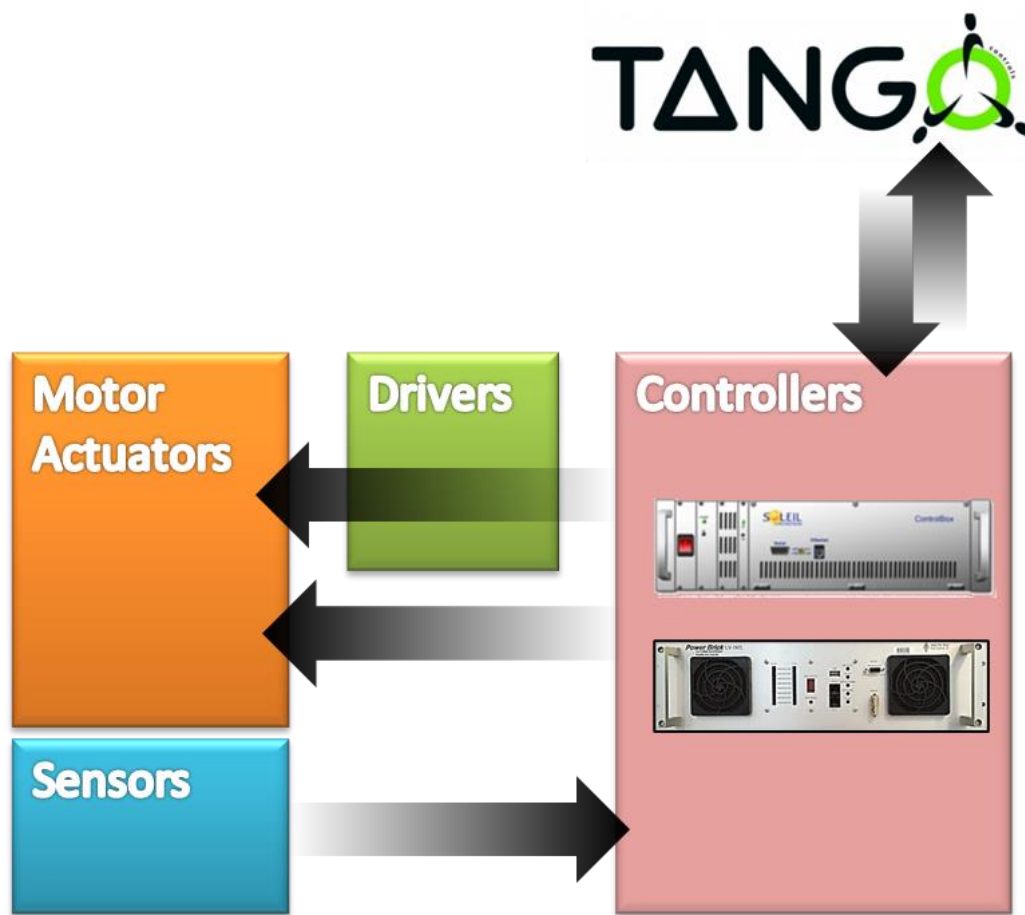


- Hardware and Software for control are **standardized** as much as possible:
- DAQ and FPGA systems
- **Motion controllers**
- **6 Axis robot arms**
- Programmable Logic Controllers



In this presentation the focus will be on motion controllers and robotic arms

SOLEIL employs a standardized 2-controller solution



- Standard applications (Galil)
- High-performing applications (Powerbrick)

TANGO

Standardized Microcode Templates that:

- Interfaces with TANGO control devices
- Employs system configurations
  - That are robust, secure, and well tested (ex: stepper motor configurations with well defined current limits)
  - Flexible and modular (ex: any kind of motor configurations with any kind of encoder configuration)
  - Cuts down configuration/installation times
- Implements low-level functionalities such as:
  - **Motor/actuator securities:** dynamic current-handling (VaccumMode), heat management (duty cycle)
  - **Advanced control network handling:** controller-to-controller (MACRO, EtherCAT\*), controller-to-driver (MACRO, EtherCAT\*), controller-to-other (EtherCAT\*)
  - **Kinematics:** analytical equations, Look-Up-Tables (LUT)
  - **Buffered/automated low-level trajectories:** analytical equations, LUT
  - **Anti-collision systems:** predictive, reactive

\* ongoing



### Microcode Template highlight examples (listed by application):

#### Nanoprobe [SWING]

- Interferometry integration
- Multi-axial kinematics
- Controller-to-Controller communication
- Automated & buffered fast low-level scans (equations & LUT)

#### Detector Support [MARS]

- Controller-to-Driver communication (external high-powered amplifier)
- Multi-axial kinematics
- Anti-collision

#### DCM [SAMBA, MARS, SIRIUS]

- Multi-axial kinematics
- Motor securities (VaccumMode)

#### Hexapods [GALAXIES, LUCIA]

- Multi-axial kinematics

#### Diffractometer [SIRIUS]

- External amplifiers
- Multi-axial kinematics (hexapods)
- Controller-to-Controller communication

#### Synchronization Monochromator – Insertion Device [LUCIA]

- Controller-to-Controller communication
- Multi-axial kinematics
- Controller-to-Driver communication (external high-powered amplifier)

#### Tracer Project [METROLOGIE]

- Automated & buffered fast low-level scans via LUT
- Multi-axial kinematics

This standardization defines a robotic standard (6 axis robot arms) on both hardware and software.

## Hardware

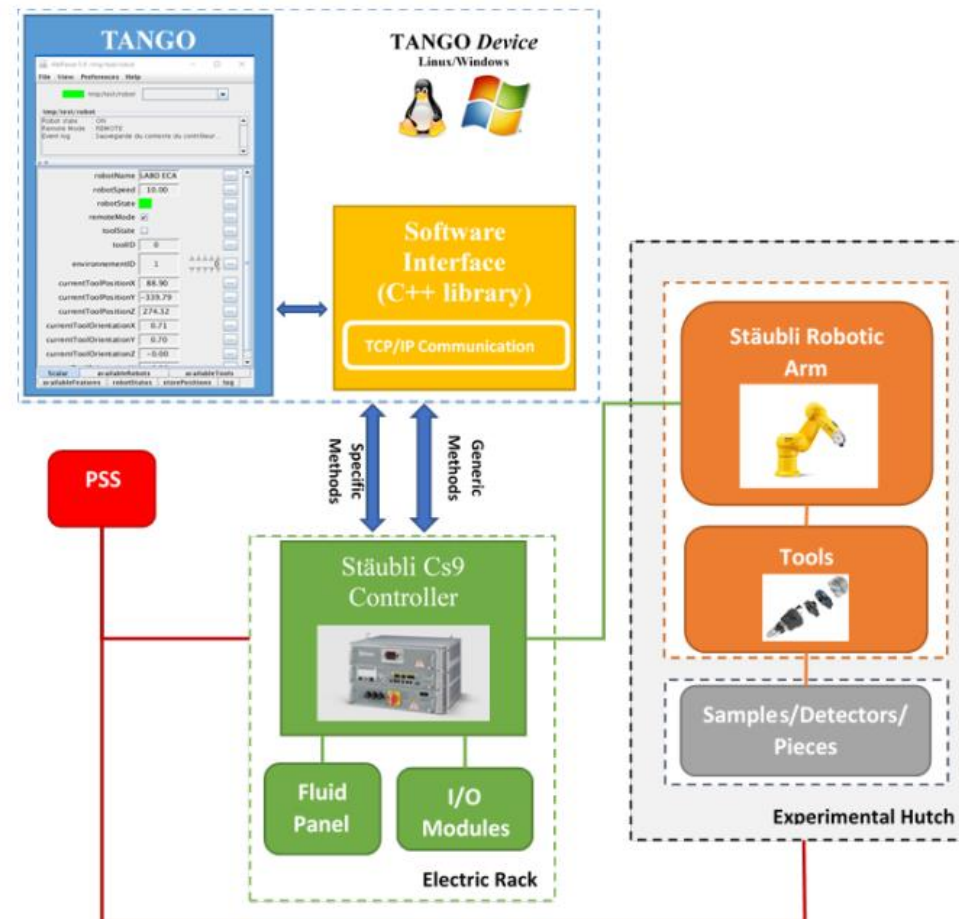


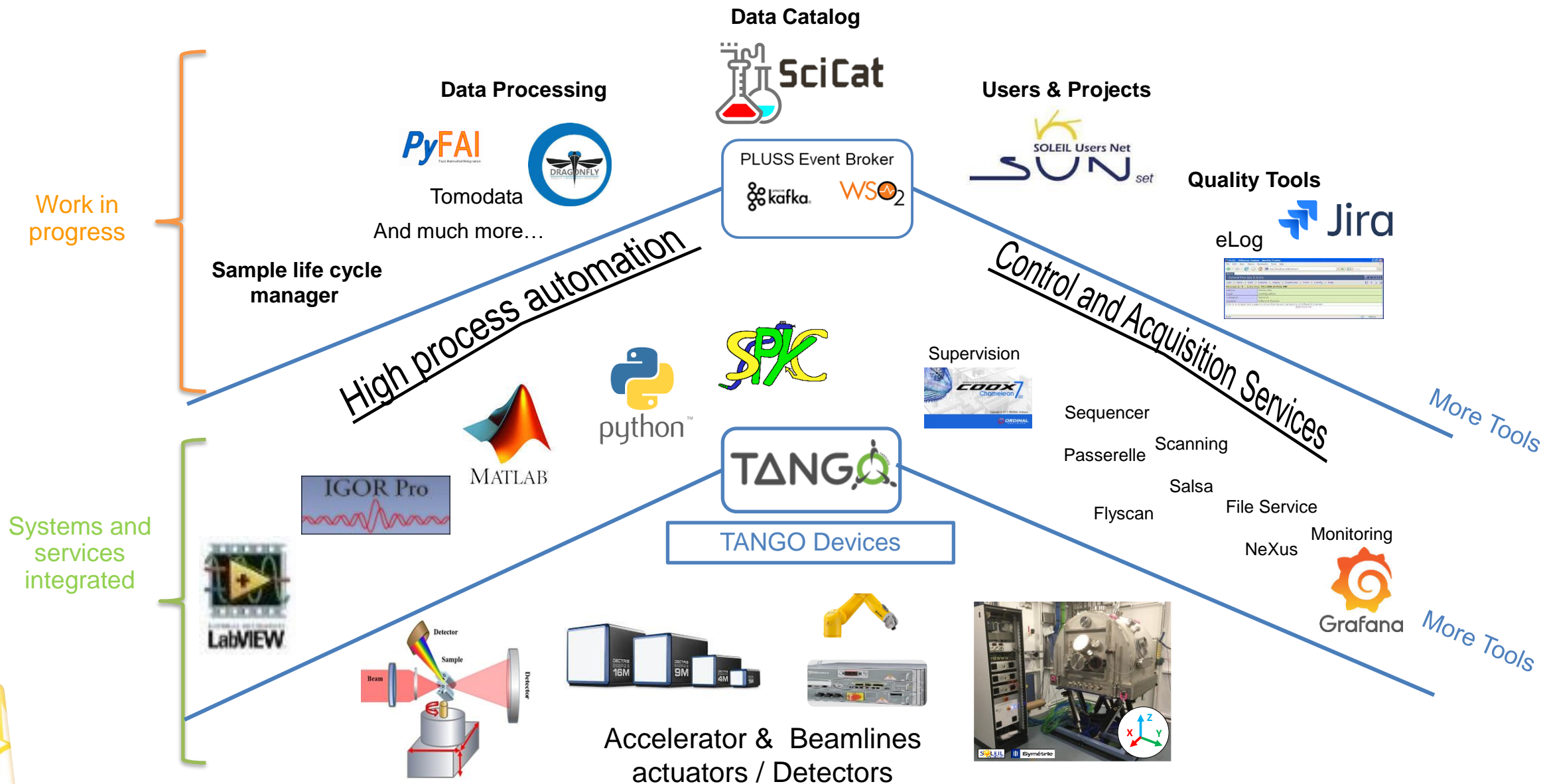
Brand: Stäubli

Controller: Cs9

## Software

- C++ Library
  - Link between the Cs9 controller and Tango
- Generic Methods:
  - Genetic attributes and commands
- Specific Methods
  - Application-specific tasks.



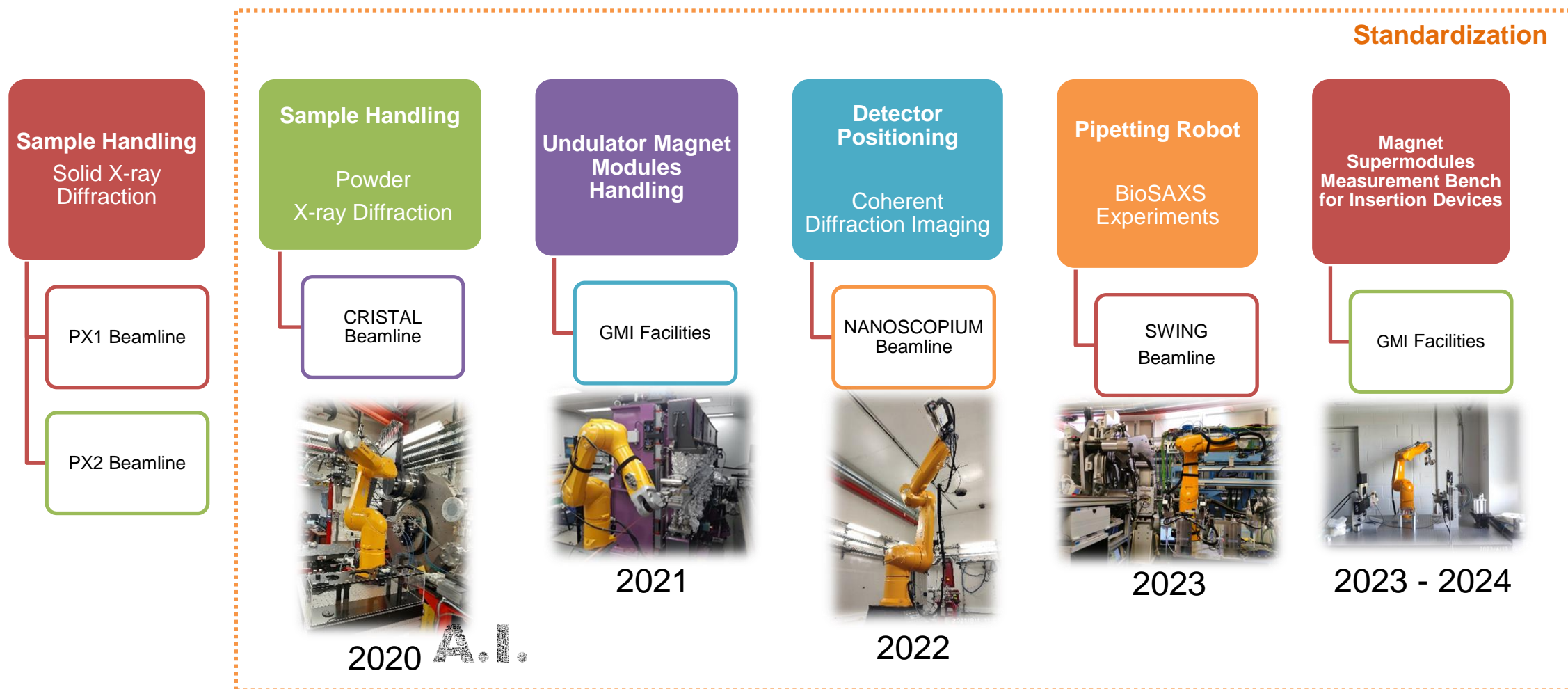


# ROBOTIC AND MECHATRONICS SYSTEMS AUTOMATION



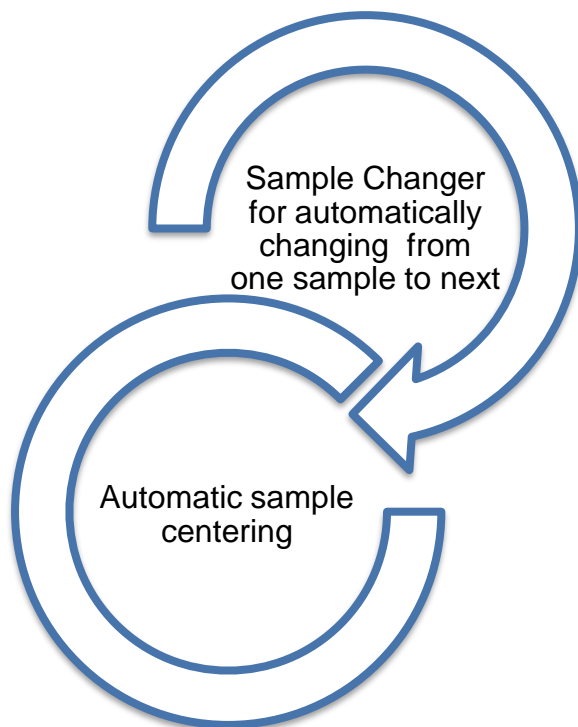


Automation is identified for a large variety of experimental techniques, sample environments based on 6 axis robot arms to: enhance productivity, improve user comfort, minimize risks.



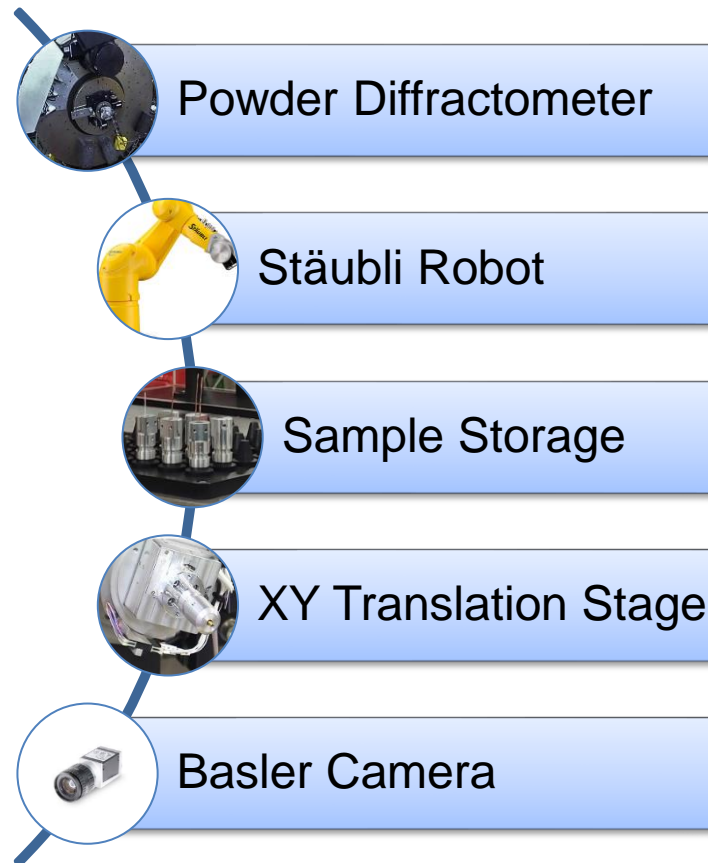


### Automatic mounting and centering of capillaries



CRISTAL is an Undulator-based X-ray diffraction beamline dedicated to study single crystals and powders.

### Hardware



### Software

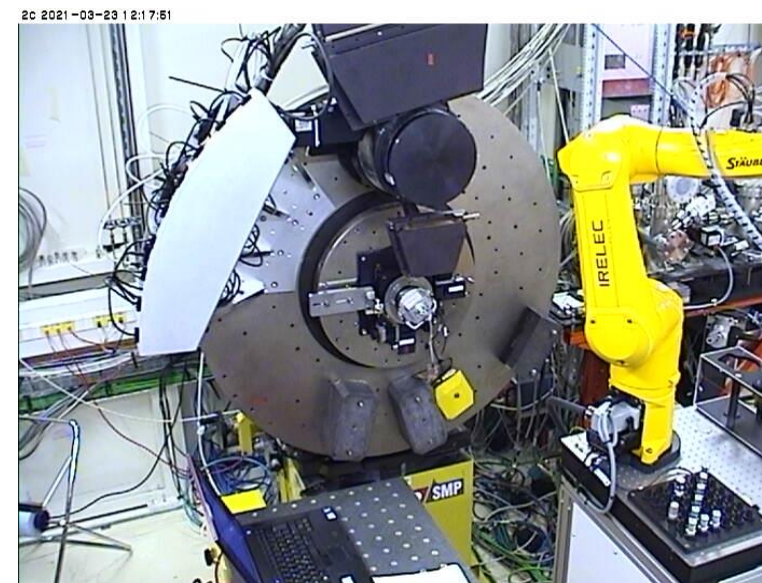
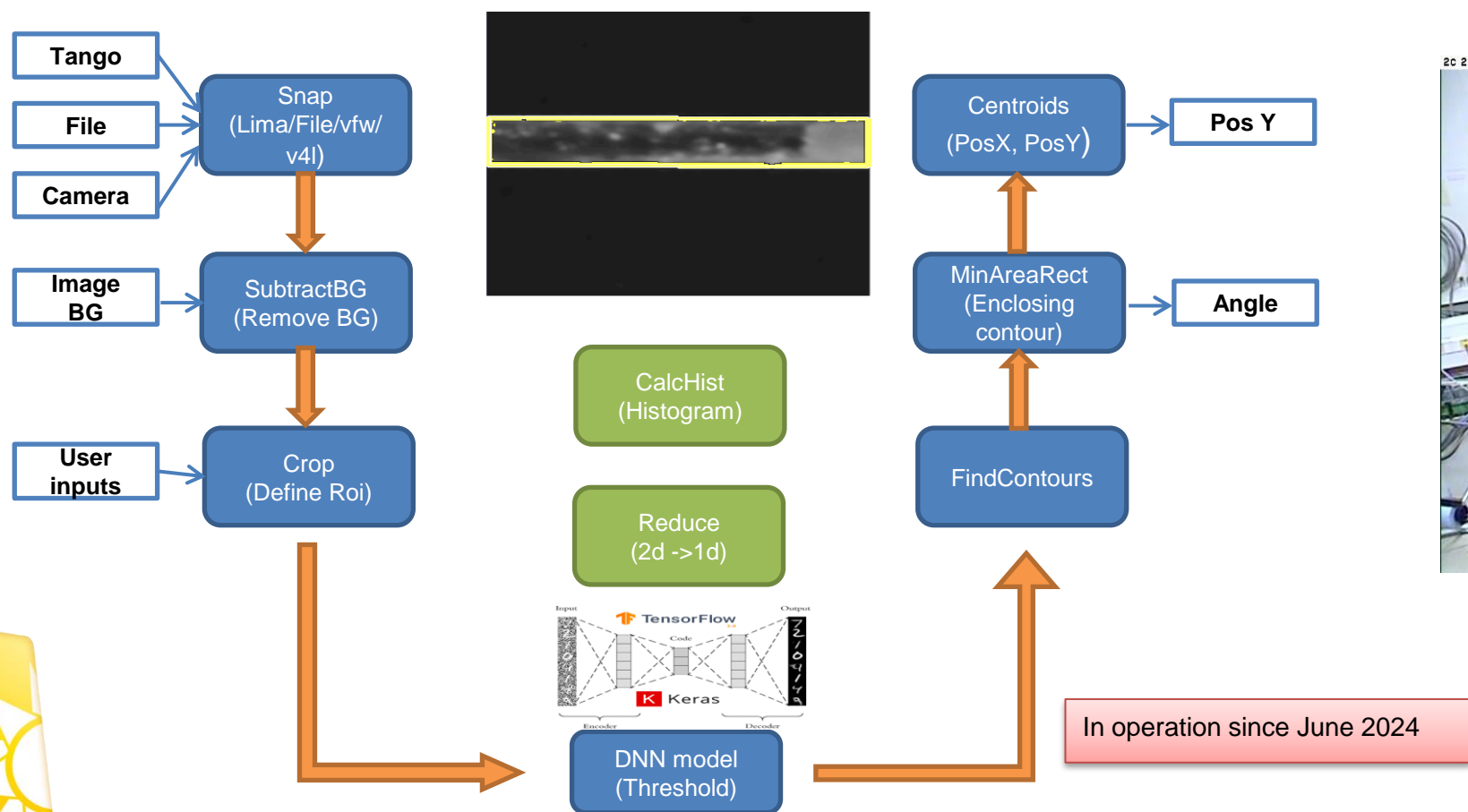
#### Tango Devices

- Robot Device
- Lima Device
- ControlBox Device
- PyImgProcessor Device

#### Python and SPYC Scripts

- For high-level robot control
- To center the capillary

- PyImgProcessor is a PyTango device which create a configurable sequence of image processing.
- The Device based on Python plug-ins offers image processing called "Actions".
- The "Actions" connected in a particular order into YAML file will form the image processing sequence.



In operation since June 2024

## Automate the 3D positioning of the beamline Merlin4X detector

- Position the detector according to a direction of the diffraction peaks at a variable distance from the sample.
- Ensure that the normal of the detector is pointing towards the sample.



Stäubli TX2-160 Robot



Motorized Translation

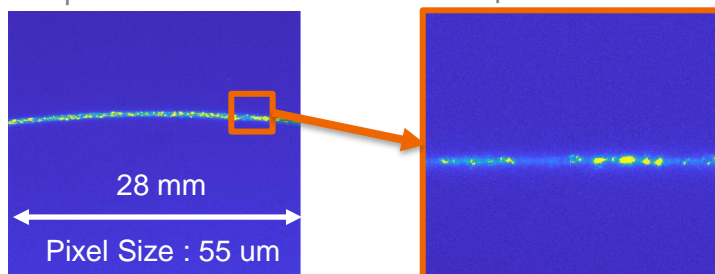


Detector Tool:

- Merlin Detector
- Safe collision sensor
- Pneumatic rotation

### Scanning X-ray Diffraction Microscopy

det—sample distance : 500 mm    det—sample distance : 3700 mm



The NANOSCOPIUM beamline is dedicated to multi-technique X-ray imaging (5-20 keV) using fast scanning and high spatial resolution (35 nm – 1µm).

### Workspace:

- The workspace is a sphere of radius = 1880 mm (from axis 5 of the robot) centered on the translation at a height of 2050 mm.
- The distance between the detector and the sample ranges from 500 mm up to 5500 mm (in some cases).

### Accuracy and Precision:

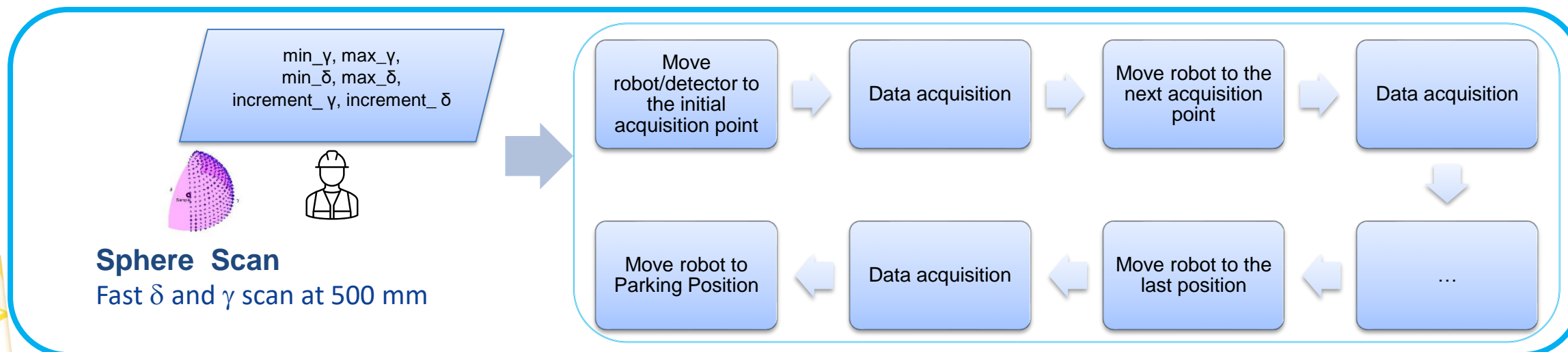
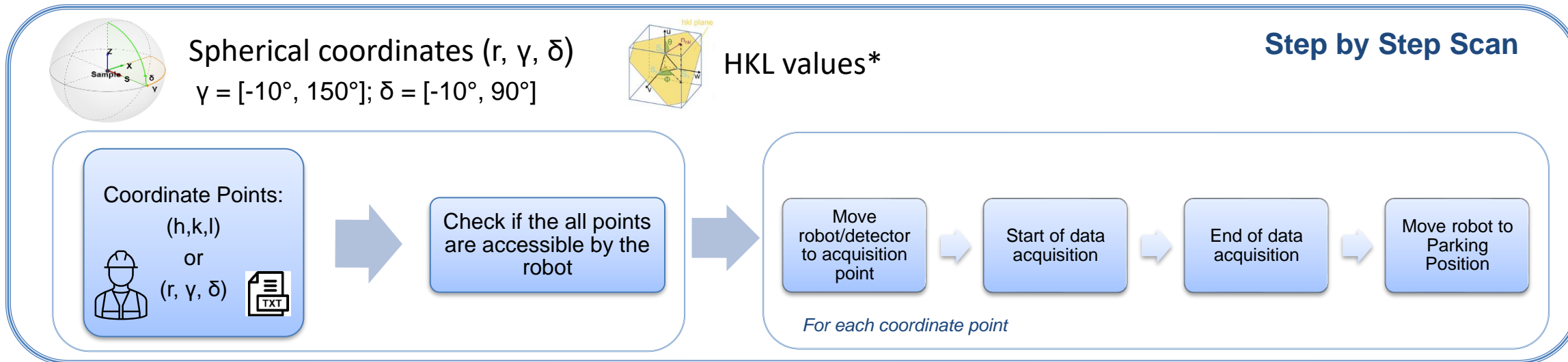
The accuracy of the detector in the whole robot workspace is < 0.200 mm in cartesian position and < 0.0039° in angular position.

The cartesian precision (repeatability) is < ±0.089 mm.

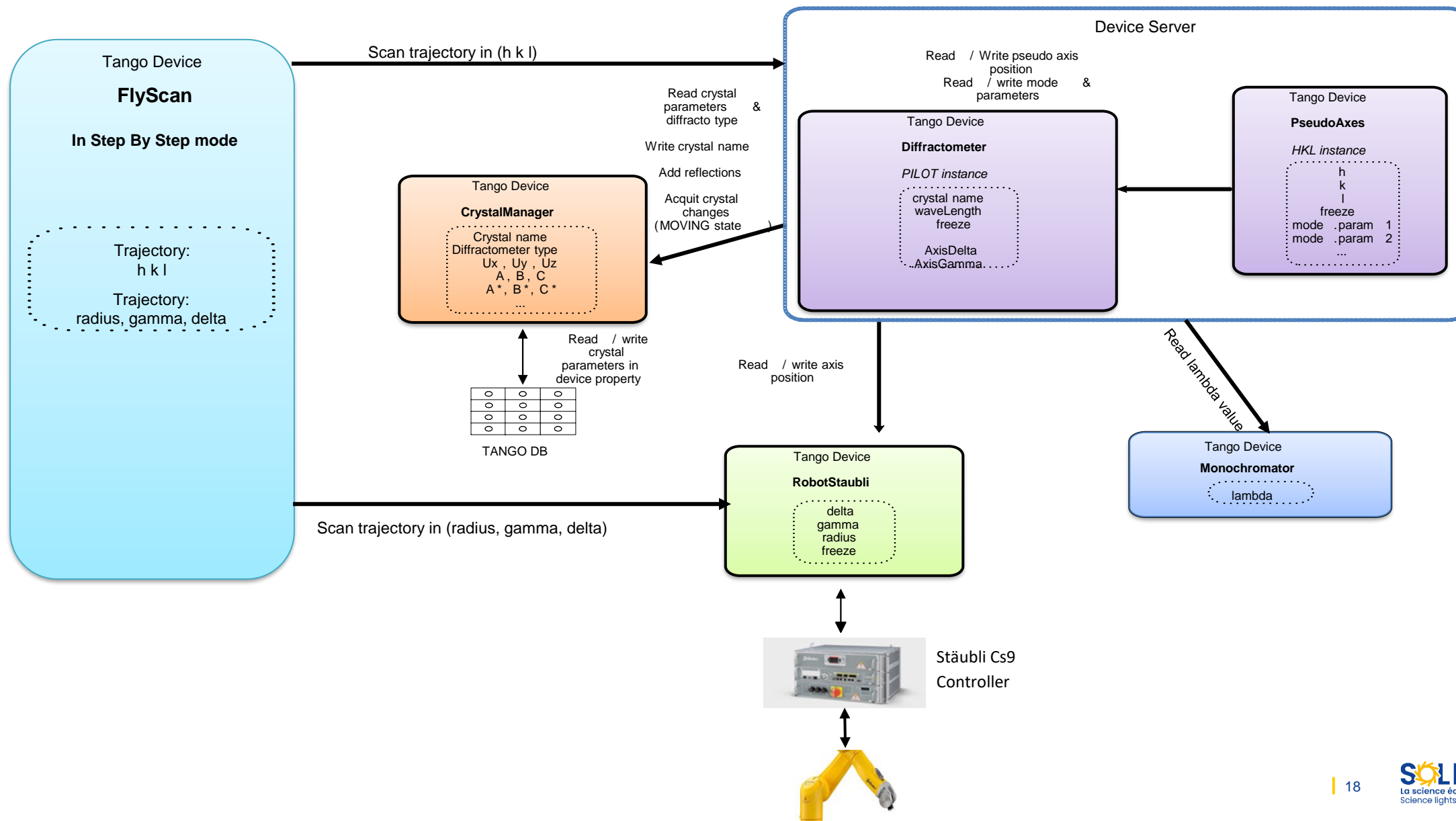
### Stability:

- The maximum value that the detector moves once it is in a desired position is < 0.01 mm over a period of 45 hours (after a stabilization time).

## Application operating modes:



\* <https://people.debian.org/~picca/hkl/hkl.html#org8c1e1fa>



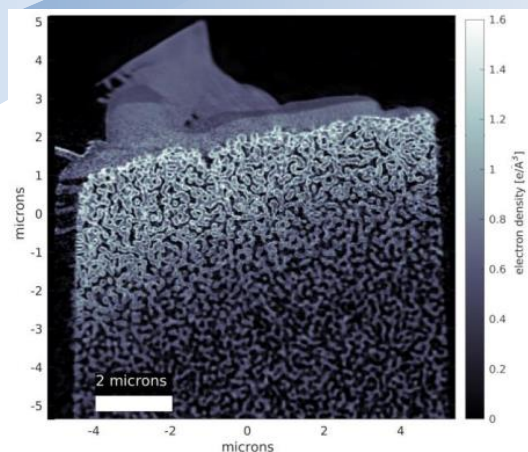


The SWING Nanoprobe system was installed (11 DOF) in 2018 to provide:

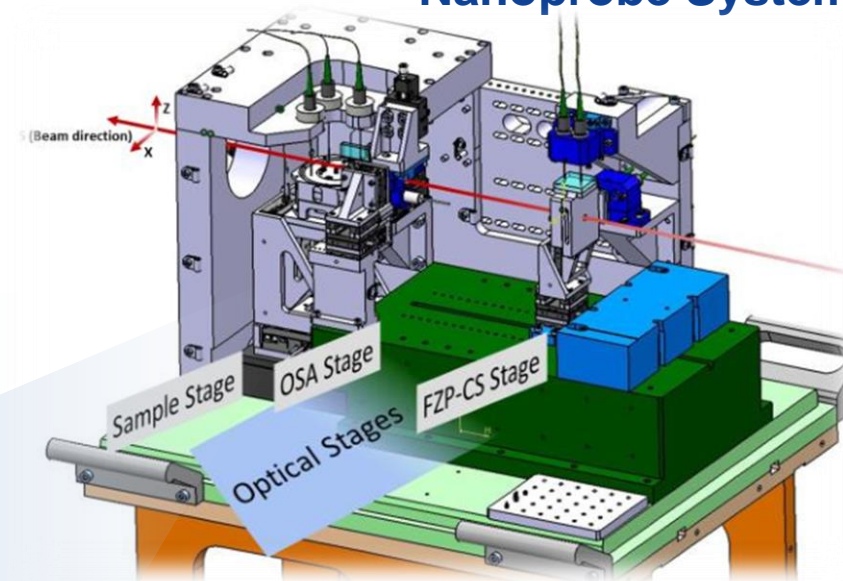
- **Semi-automatic 2D- and 3D- ptychography scans with nanometric level resolution**



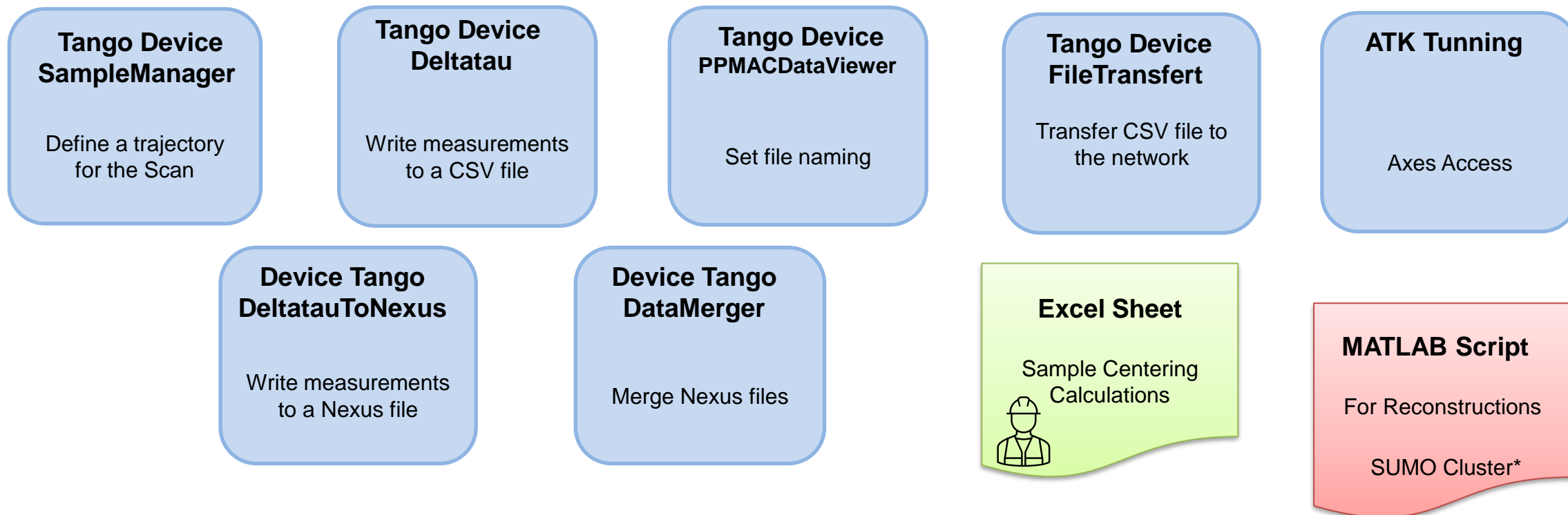
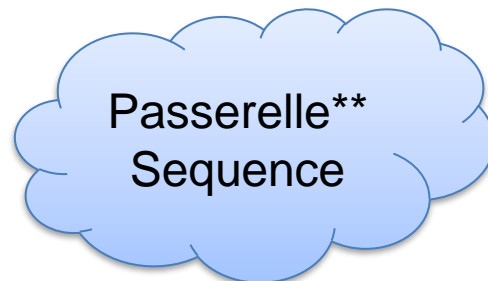
2020: 2D image, Siemens star  
Resolution  $\approx 17\text{nm}$



2020: 3D tomogram, Silica sample  
Spatial resolution  $\approx 40\text{nm}$



- Interferometry integration
- Multi-axial kinematics
- Controller-to-Controller communication
- Automated & buffered fast low-level scans (equations & LUT)

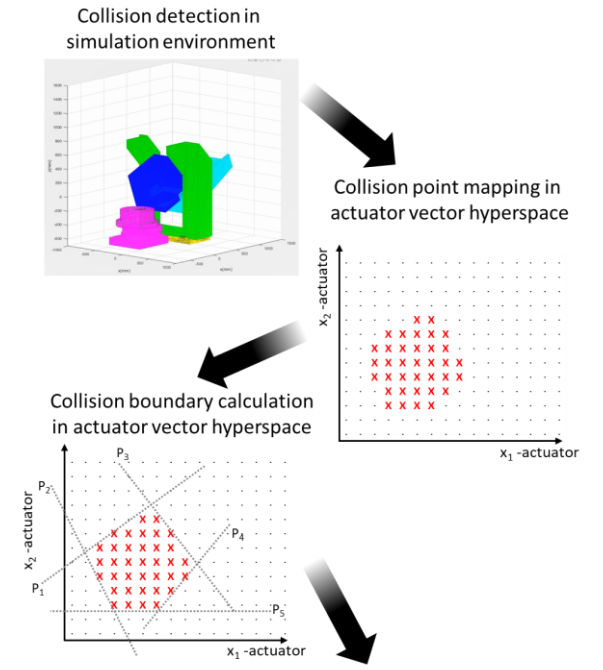
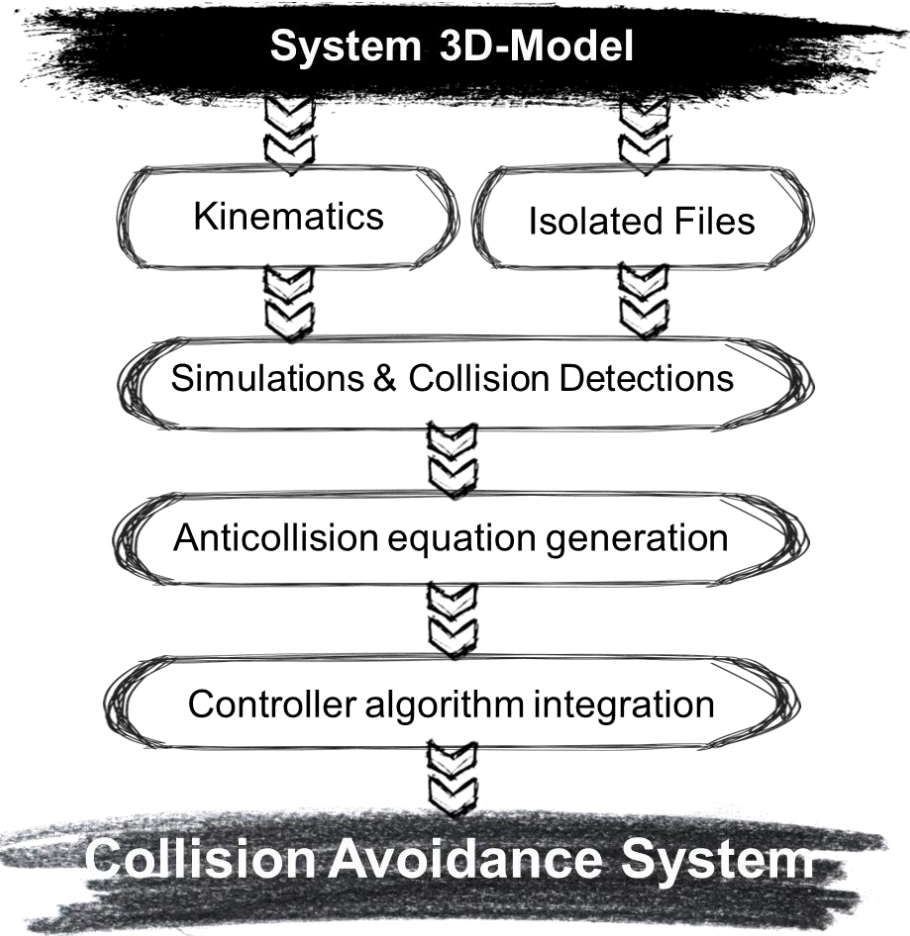
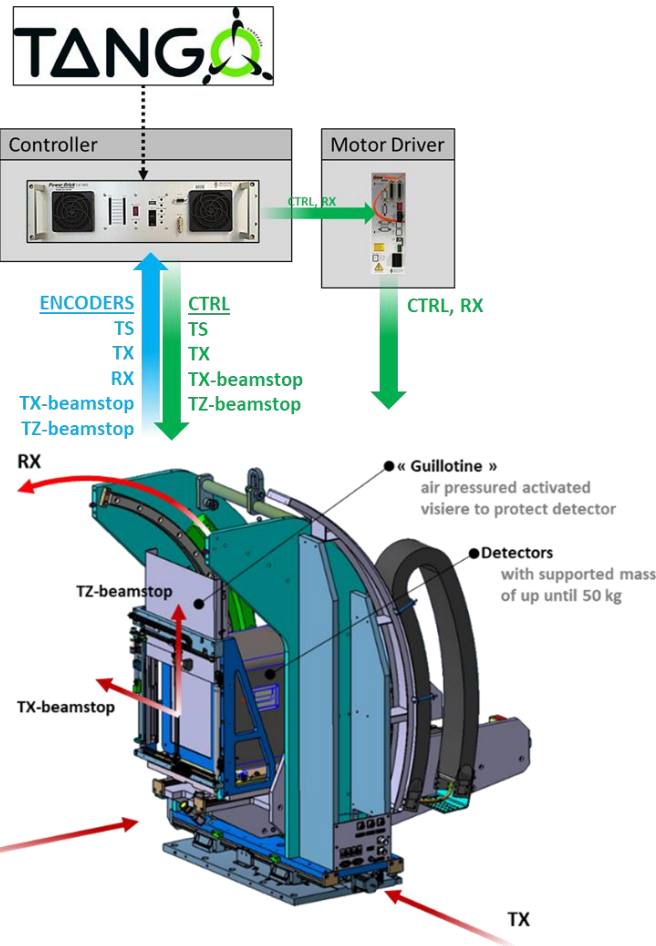


\*SUMO: It is a computing cluster formed by 13 computing nodes :

- 2 x Intel E5-2680v3 (12C-2,5GHz)
- 128GB DDR4 2133Mhz
- 2x NVIDIA Tesla K80 → 4 GP-GPU

\*\*Paserelle: is a framework used to graphically design sequences of actions performed on equipment and acquisitions.

## Automatic positioning of a 2D detector system with a collision avoidance system.



Collision algorithm generation:

The geometrical closed half space:

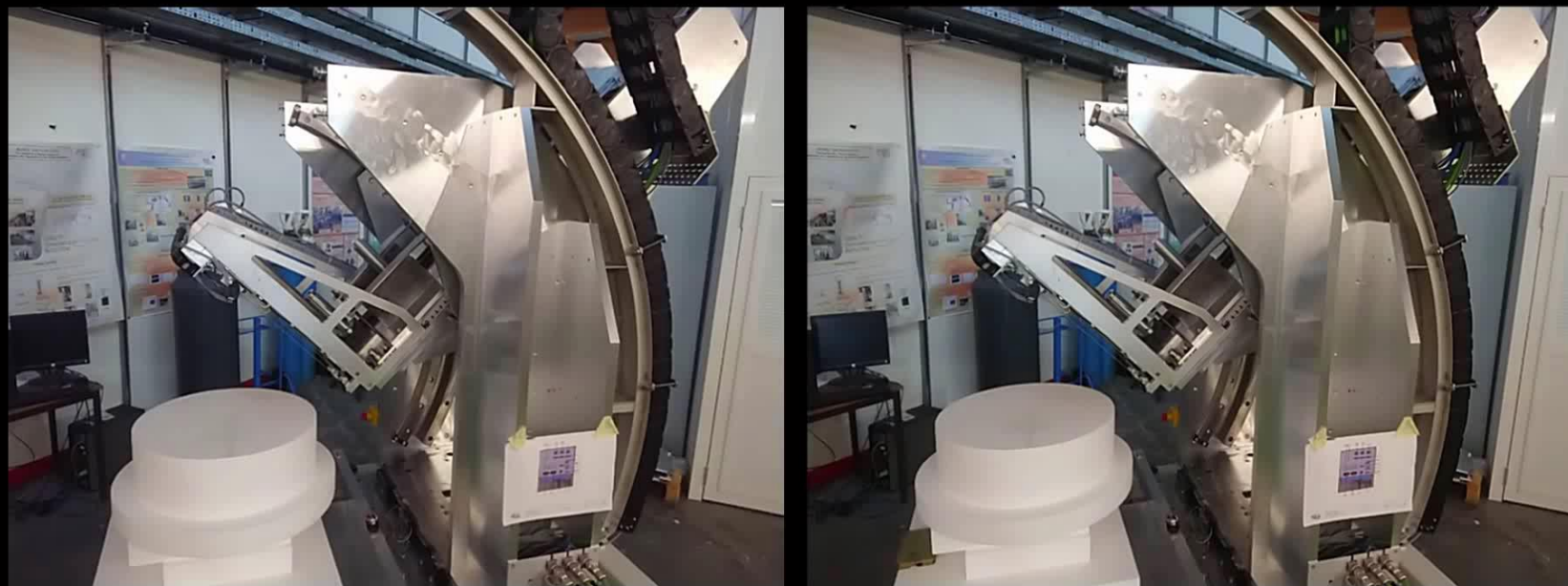
$$P_{hs} < 0$$

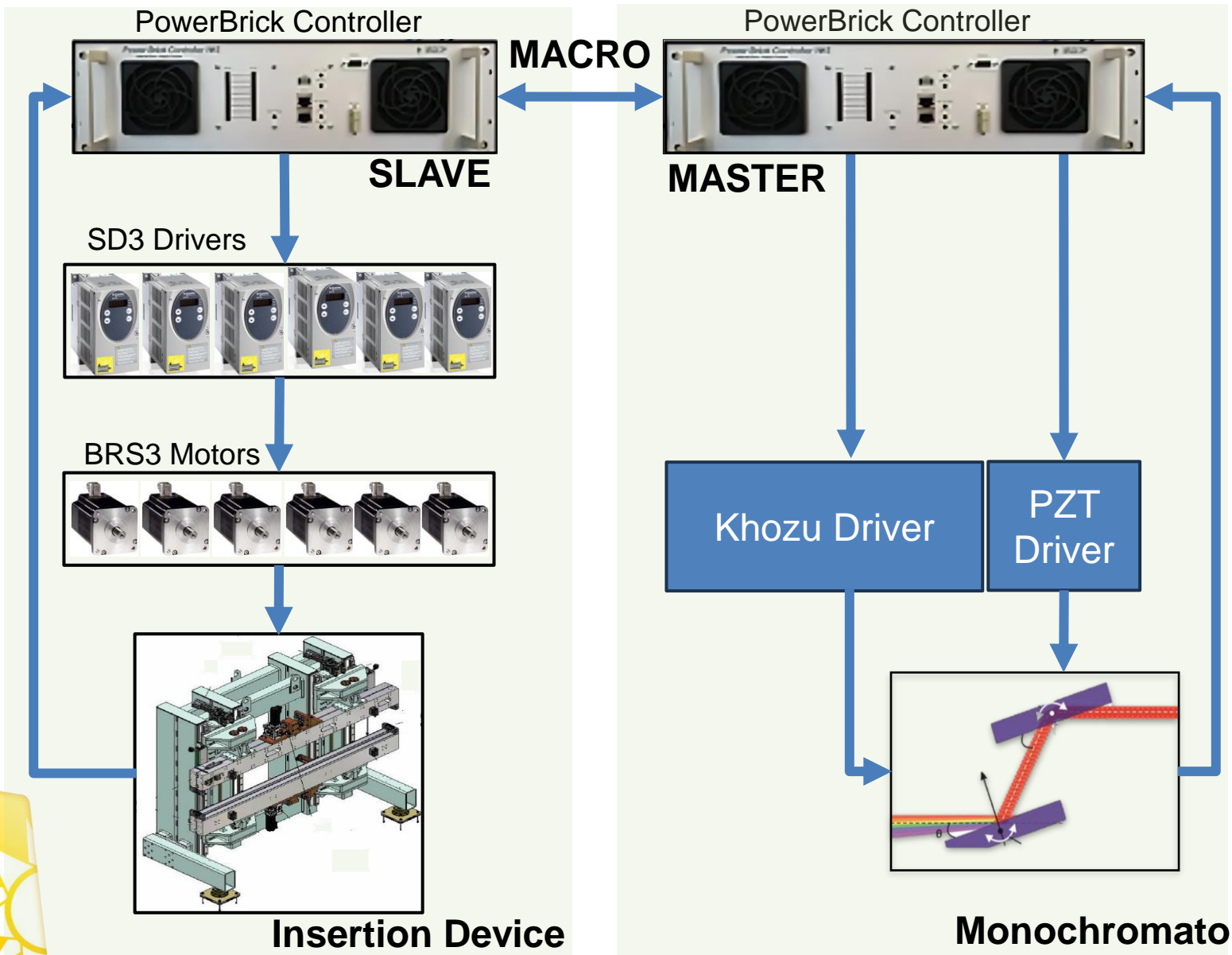
where:  $P_{hs} = a_{m,0} + \sum_1^n a_{m,n}x_n$

for each enclosing line  $P_m$ :  $m \in \mathbb{N}$   
in actuated dimensional space:  $n \in \mathbb{N}$

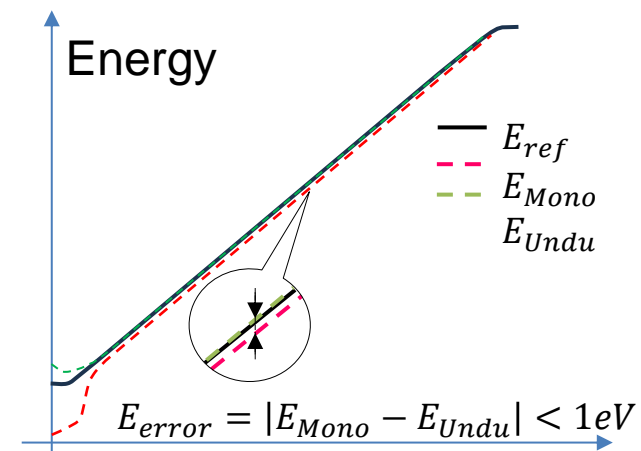


### MARS Support Detecteur 2021-02-12: Tests anti-collision (Video 3X)

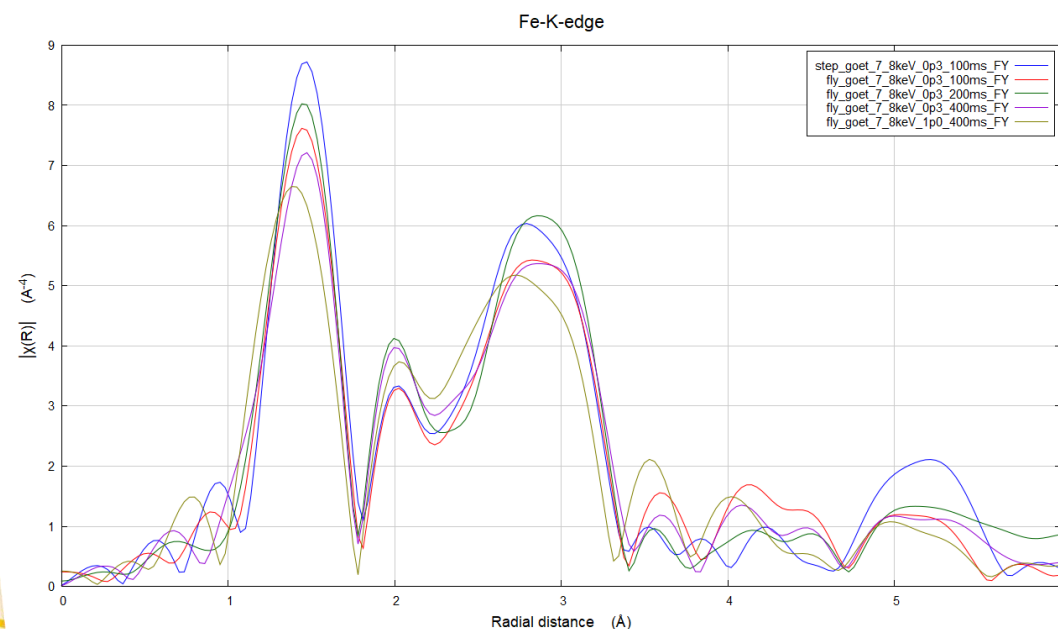
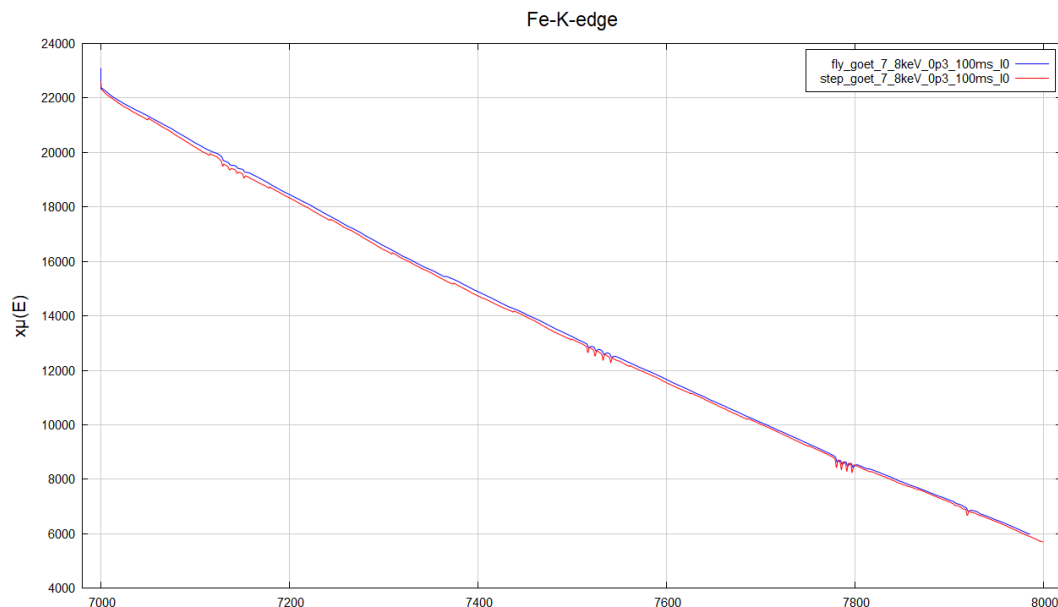




- “Individual” mode: each system is controlled separately.
- Synchronization mode:
  - All motors are in closed-loop control.
  - PBR Master creates  $E_{ref}$ .
  - PBR Master controls the motors of the “Mono” and the ID to make the  $E_{Mono}$  and  $E_{Undu}$  converge to  $E_{ref}$ .







- First tests carried out in September 2024.
- The EXAFS spectra in step scan or flyscan are almost superimposable.
- The Fourier transforms of the EXAFS spectra in steps scan or fly scan are similar.

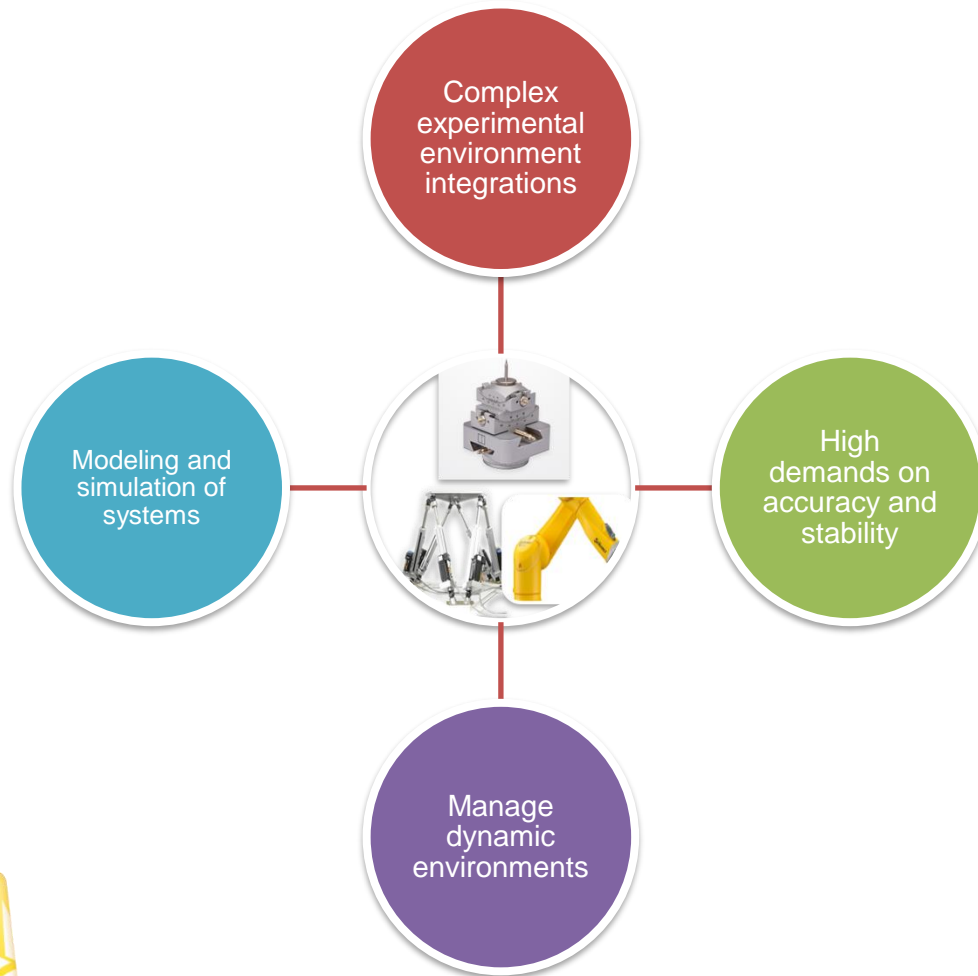
### Next steps:

- Optimization of the controller parameters must be carried out.
- Reliability and robustness must be achieved.


# Roadmap for Automation



## Beamline Automation as a Multi-robot system



- **Applications**

- Continuation of robotic applications installations:
  - On beamlines,
  - For test bench and repetitive tasks for SOLEIL II.
- For in-vacuum applications, solution based on specific developments are considered
- **Automatic beamline alignment & sample centering** 

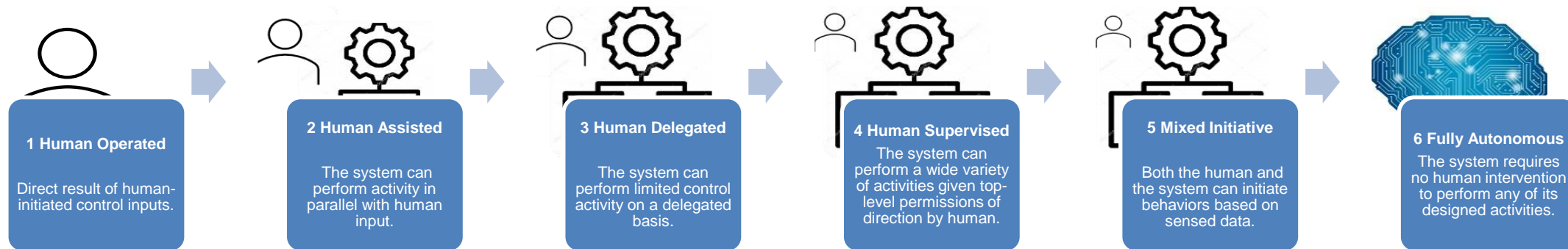
- **Technical developments**

- Sensor data fusion including industrial vision functionalities:
  - Avoid collisions, automatic generation and trajectory tracking.
- **Digital Twins** 
- Collaborative robots (human-robot interaction)

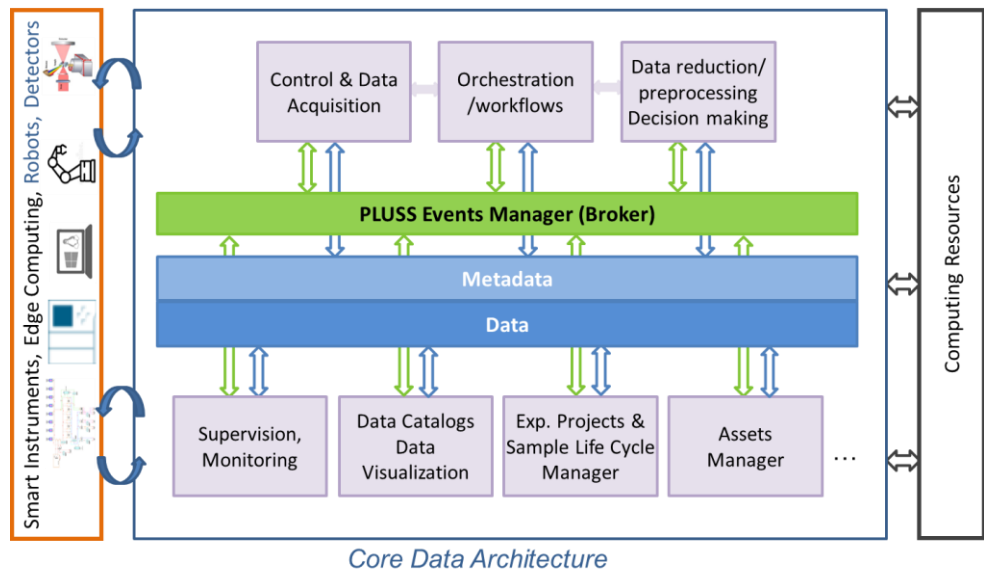
- **Automatic pipeline for control and data processing**

- **Ewoks evaluation** 

Autonomy can be divided into different levels depending on how the system cooperates with humans\*:



## Information System Transformation



- **Increase the degree of autonomy in our processes/systems**
- **Instrument design as a system of systems**
  - Control
  - DAQ systems
  - Data processing
  - Artificial Intelligence
- **Easily accessible**
  - Data
  - Metadata

