

## Fly scans at HEPS and BSRF

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Technical discussions between HEPS and MAX-IV

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# Introduction: background information

- ▶ Beamline control (left image): EPICS-based control of individual devices.
- ▶ Experiment software (middle image): Bluesky-based interlocked action between devices.
- ▶ Before deployment at HEPS, a lot of our work has been tested at BSRF (upper right).

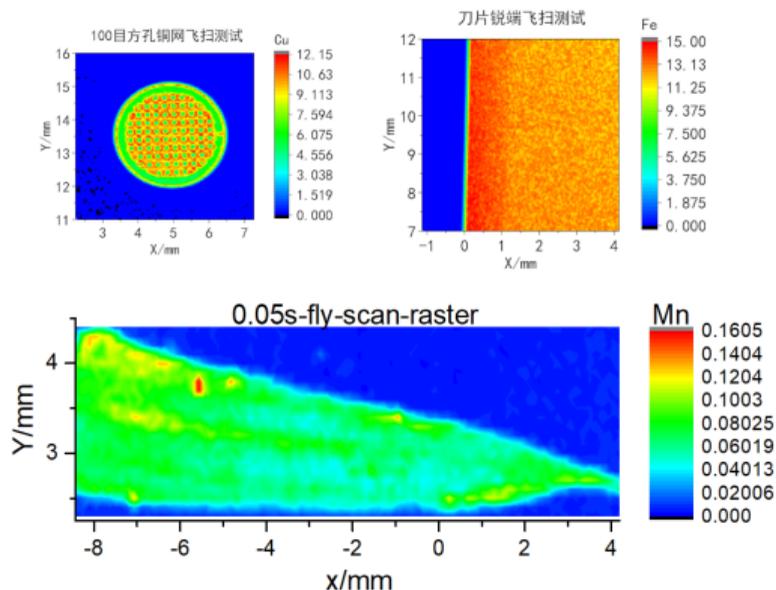


## Introduction: a brief timeline of fly scans at HEPS and BSRF

- ▶ 2019: first PandABox purchased by beamline control for early research, because of the need to speed up XRF scans at 4W1B of BSRF.
- ▶ 2020–2021: after investigation on candidates, comprehensive research on Bluesky was conducted; experiment software group formed, development of Mamba began.
- ▶ 2022–2023: our own framework for PandABox-Bluesky fly scans was developed and applied in a few simple cases at BSRF.
- ▶ 2024: composite scans and PandABox-based stationary acquisition schemes at HEPS.
- ▶ From 2024.09: high-speed fly scans based on trajectory moving, already producing interesting intermediary results now.
- ▶ On our horizon: undulator-monochromator fly scans, adaptive fly scans, fly scans that can be paused and resumed, ...

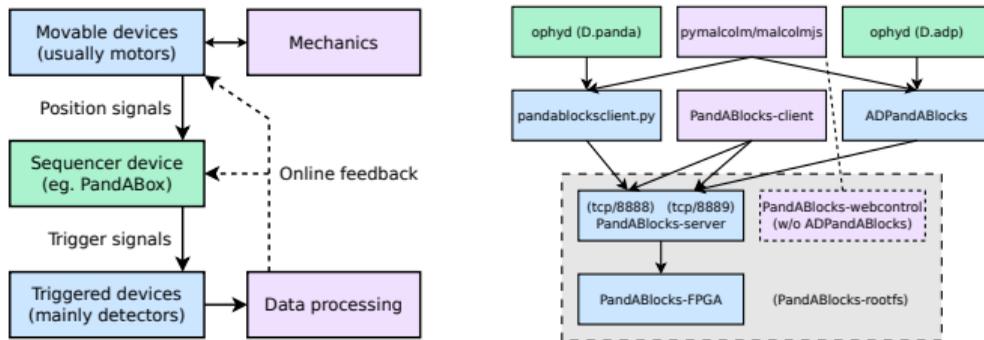
# Architecture of fly scans: our early issues with pymalcolm

- ▶ To implement fly scans with Mamba (DOI:10.1107/S1600577522002697, codeberg:CasperVector/mamba-ose), our Bluesky-based software ecosystem, we researched pymalcolm (results shown in the images), PandABox's official middleware.
- ▶ We attempted to reuse pymalcolm's code, but found it over-complex. By understanding the role of PandABox, we would be able to identify what we needed to extract from pymalcolm.



# Architecture of fly scans: “P(osition) & A(cquisition)”

- ▶ Based on prior experience, we came up with the “P & A” architecture, inspired by the full name of PandABox, “position and acquisition control system”. Mechanical factors also affect motion control. Work on detectors and data processing can be offloaded to other people. Also present is online feedback, a basis for adaptive fly scans.
- ▶ We extracted `pandablocksclient.py` from `pymalcolm`; an ophyd encapsulation of it is used to control PandABox, while `ADPandABlocks` is used to do the data readout. In our preliminary research for high-speed fly scans, we found `ADPandABlocks` to have a framerate upper-bound of a few kHz. This was a major motivation for our caproto-based Python IOC framework `QueueIOC` ([arXiv:2411.01258](https://arxiv.org/abs/2411.01258), [arXiv:2411.01278](https://arxiv.org/abs/2411.01278), [codeberg:CasperVector/queue\\_iocs](https://codeberg.org/CasperVector/queue_iocs)).





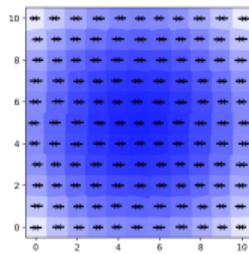
# Fly scans at BSRF: time-based triggering with Bluesky

- ▶ With our ophyd encapsulation, we can fully control PandABox. Based on it is our first Bluesky plan for regular grid fly scans, `fly_grid()` (DOI:10.1007/s41605-023-00416-x). It and `fly_dgrid()` are usable with a wide range of motors with encoders.
- ▶ Using time-based triggering, `fly_grid()` is also a simplest fly-scan plan to implement, only needing loops of at most 4 sequencer instructions. Time-based triggering produce uneven scan points with unstable motor speeds, but Voronoi diagrams can be considered.

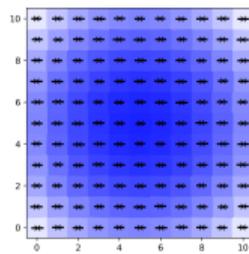
```
D.panda call:
> D.panda.seq1.table.max_length.get()
< 16384
Underlying pandablocksclient.py call:
> client.get_field("SEQ1", "TABLE.MAX_LENGTH")
< "16384"
PandABlocks-server's on-wire communication:
> SEQ1.TABLE.MAX_LENGTH?
< OK =16384

D.panda call:
> D.panda.ttlout10.val.put("TTLIN1.VAL")
< None (Misuse raises exceptions.)
Underlying pandablocksclient.py call:
> client.set_field("TTLOUT10", "VAL", "TTLIN1.VAL")
< None (Misuse raises exceptions.)
PandABlocks-server's on-wire communication:
> TTLOUT10.VAL=TTLIN1.VAL
< OK (Misuse results in other replies.)
```

REPEATS	TRIGGER	POSITION	TIME1	OUT1	OUT2	OUT3	OUT4	OUT5	OUT6	TIME2	OUT7	OUT8	OUT9	OUT10	OUT11
1	PGM+PGSTON	-	48292372	0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	PGM+PGSTON	-	58445675	3125000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	3125000	<input type="checkbox"/>				
1	PGM+PGSTON	-	61723393	0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	PGM+PGSTON	-	4729603	3125000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	3125000	<input type="checkbox"/>				



(a)

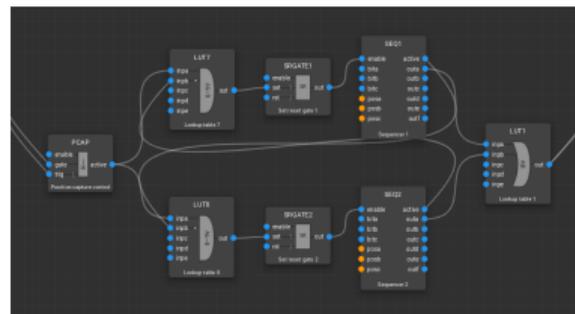


(b)

# Fly scans at BSRF: double SEQ and position-based triggering

- ▶ Position-based triggering may need many sequencer instructions, but one PandABox SEQ block can only contain 4096 instructions. We implemented automatic switching between the 2 SEQ blocks in a PandABox, now allowing a 16–20 kHz instruction rate. After one block runs out of instructions, new instructions are filled in while the other block starts running.
- ▶ Based on this, we implemented the plan `fly_dgrid()` that supports position-based triggering. Our PMAC-based plans are also based on this double-SEQ scheme, as will be our planned adaptive fly scans, because it can support infinite streams with online feedback.

SEQ#	TRIGG	POS/CLK	TIME	OUT0	OUT1	OUT2	OUT3	OUT4	OUT5	TIME	OUT6	OUT7	OUT8	OUT9	OUT0
1	PCAB-PCSTON	4620272	0	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4580073	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4498441	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	3944112	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	2838706	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4173300	0	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4128600	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	1681404	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	1050104	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	3620773	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4620272	0	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4580073	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4498441	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	3944112	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	2838706	1120000	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4173300	0	0	0	0	0	0	0	1	0	0	0	0	0
1	PCAB-PCSTON	4128600	1120000	0	0	0	0	0	0	1	0	0	0	0	0



## Fly scans at BSRF: scan fragmentation, MambaPlanner and Bubo

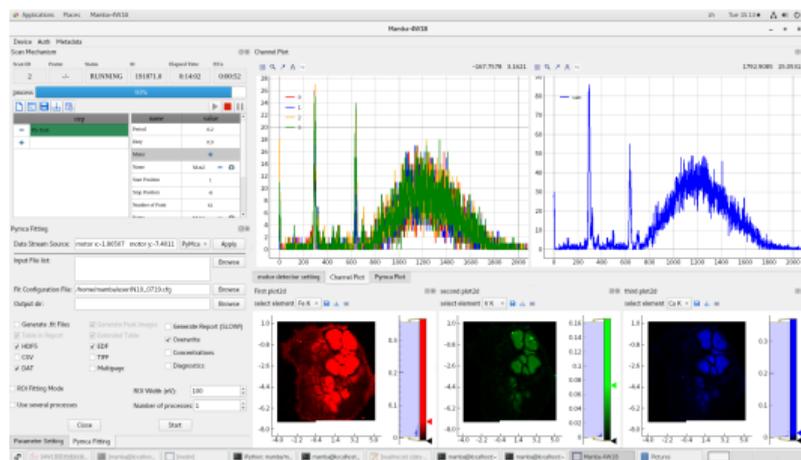
- ▶ Devices like Xspress3 have limits on the number of frames that can be acquired one time, and our fly-scan plans can split scans into fragments within the limits (set by the parameter `div`).
- ▶ Parameters like `div` make the raw command for a fly scan quite verbose. So MambaPlanner was developed to reduce duplication, abstract details and do checks. Also developed was Bubo, a mechanism for software-based fly-scans (DOI:10.1080/08940886.2023.2277639).

```
U.planner = ImagePlanner(U)
U.planner.extend(PandaPlanner(
    [D.panda], divs = {D.xsp3: 12216}, h5_tols = {D.xsp3: 0},
    enc_tols = {m: 25 for m in M.values()},
    vbas_ratios = {m: 2.0 for m in M.values()},
    configs = {D.xsp3: {"cam.trigger_mode": 3}}
))
U.planner.extend(BuboPlanner(D.bubo,
    divs = {D.xsp3: 12216}, h5_tols = {D.xsp3: 0}))
P = U.planner.make_plans()

#RE(fly_dgrid([D.xsp3], M.m2, -1, 1, 3, M.m1, -4, 4, 5, duty = 0.5,
#    period = 0.5, div = 12216), cb_gen(...), md = U.mdg.read_advance())
P.fly_dgrid([D.xsp3], M.m2, -1, 1, 3, M.m1, -4, 4, 5, duty = 0.5, period = 0.5)
P.sfly_grid([D.xsp3], M.m2, -1, 1, 3, M.m1, -4, 4, 5, pad = 2)
```

# Fly scans at HEPS: composite fly scans based on fly\_dgrid()

- ▶ Based on the backend mechanisms above, we developed Mamba GUIs for simple fly scans at BSRF (4W1B example shown in the image), and produced satisfactory results. Based on all of these, we implemented plans for composite scans.
- ▶ Examples include 1D, 2D energy and 3D mosaic tomography scans at imaging beamlines of HEPS; corresponding GUIs are also in the process of development or deployment. Other fly-scan requirements based on fly\_dgrid() have also been implemented, eg. 3D XRD fly scans.

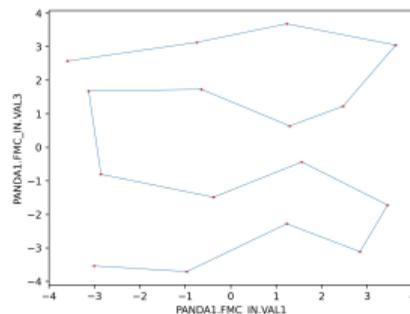
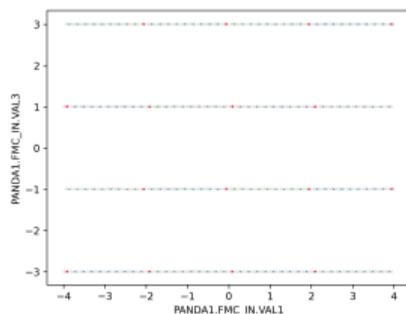
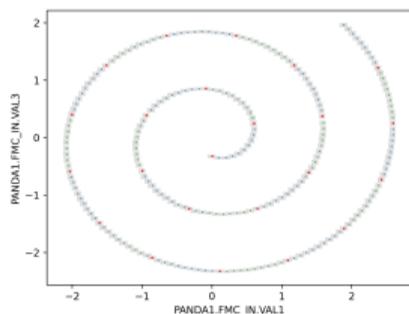


## Fly scans at HEPS: position feedbacks and stationary acquisition

- ▶ Another major type of complication arises from the diversity of position feedbacks:
  - ▶ BISS encoders etc require more delicate configuration than quadrature encoders.
  - ▶ Absolute encoders and ADC feedbacks have no hardware zero points.
  - ▶ Laser interferometers & ADC feedbacks have scales & offsets different from the motor IOCs.
  - ▶ The Huber controller will lose connection to its BISS encoders when configured wirings between the corresponding “PandA blocks” are reset.
- ▶ To fully exploit its potential, we also use PandABox to do other tasks:
  - ▶ Beamlines like BB need multi-framed stationary acquisition from detectors, coupled with automatic hardware-timed opening and closing of shutters to minimise radiation damage.
  - ▶ The XPCS experiments at B4 are similar, just wrapping the above inside step scans.
  - ▶ Mamba GUIs have been developed for both above.

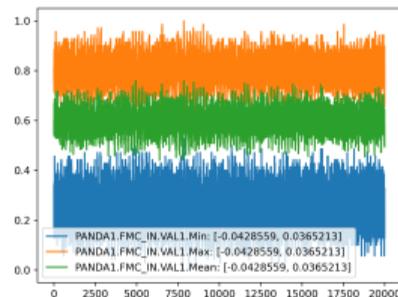
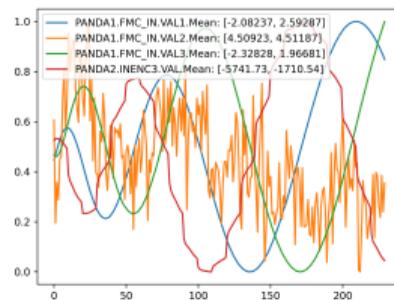
## Advanced fly scans: scans based on trajectory moving of motors

- ▶ We are actively developing high-speed fly scans based on trajectory moving with eg. PMAC at B4 and B2. We have developed PMAC-based fly-scan plans for archimedean spirals, regular 2D grids, and a plan for pseudo-step scans. In pseudo-step scans, the motion and triggers are controlled by PMAC PVTs and PandABox sequencer tables, allowing for high-speed acquisition.
- ▶ The Bluesky/Mamba layer has passed early tests, but we are yet to test how the entire hardware-software system behaves in real high-speed conditions with large numbers of scan points.



## Advanced fly scans: closed-loop feedback and ADC noise issue

- ▶ Obvious distortion can be seen on the trajectories measured with laser interferometers; this is a most important issue we need to resolve.
- ▶ For now we rely on ADC feedbacks, but another issue is ADC noise: the peak-peak noise of one axis at B4 can be up to 140 nm, while the RMS noise is  $\sim 5$  nm (both converted to the engineering unit).
- ▶ While results on the previous page shows the noise does not seem to severely affect our basic triggering logic, the B4 beamline wants better ADCs with no more than  $\sim 1$  nm noise.
- ▶ We wish to be able to combine the software layer above with hardware and control bases comparable with APS' velociprobe (DOI:10.1063/1.5103173).



## Advanced fly scans: subjects on our horizon

- ▶ Currently under research – undulator-monochromator fly scans: we are following eg. the HD-DCM at Sirius (DOI:10.1107/S1600577522010724).
- ▶ Currently under research – adaptive fly scans: we are following eg. the boundary-guided ptychography at APS (DOI:10.1107/S1600577523009657); Diamond's PMAC IOC (`github:DiamondLightSource/pmac`) lacks full support for ring buffers, and we plan to add this support in our refactored IOC (`codeberg:CasperVector/motorPmac`).
- ▶ Future subject – fly scans that can be paused and resumed: this may require deep changes inside Bluesky's RunEngine.
- ▶ In conclusion: plenty of fun is waiting for us!

# Thanks!

